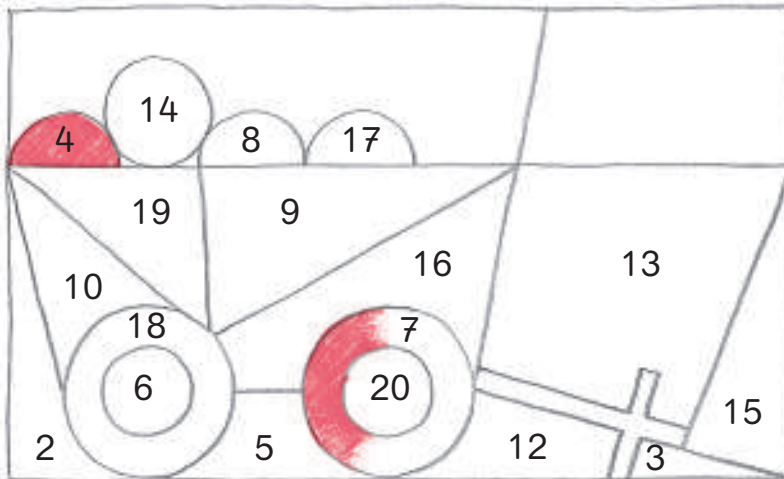


# Addieren bis 20

1



+	2	5	6
2	4	7	
12			

+	2	5	6
4			
14			

+	1	2	4
1			
11			

- 2
- |                              |                              |                              |                              |                              |
|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| $18 + 2 = \underline{\quad}$ | $17 + 3 = \underline{\quad}$ | $13 + 4 = \underline{\quad}$ | $15 + 4 = \underline{\quad}$ | $16 + 3 = \underline{\quad}$ |
| $8 + 2 = \underline{\quad}$  | $7 + 3 = \underline{\quad}$  | $3 + 4 = \underline{\quad}$  | $5 + 4 = \underline{\quad}$  | $6 + 3 = \underline{\quad}$  |